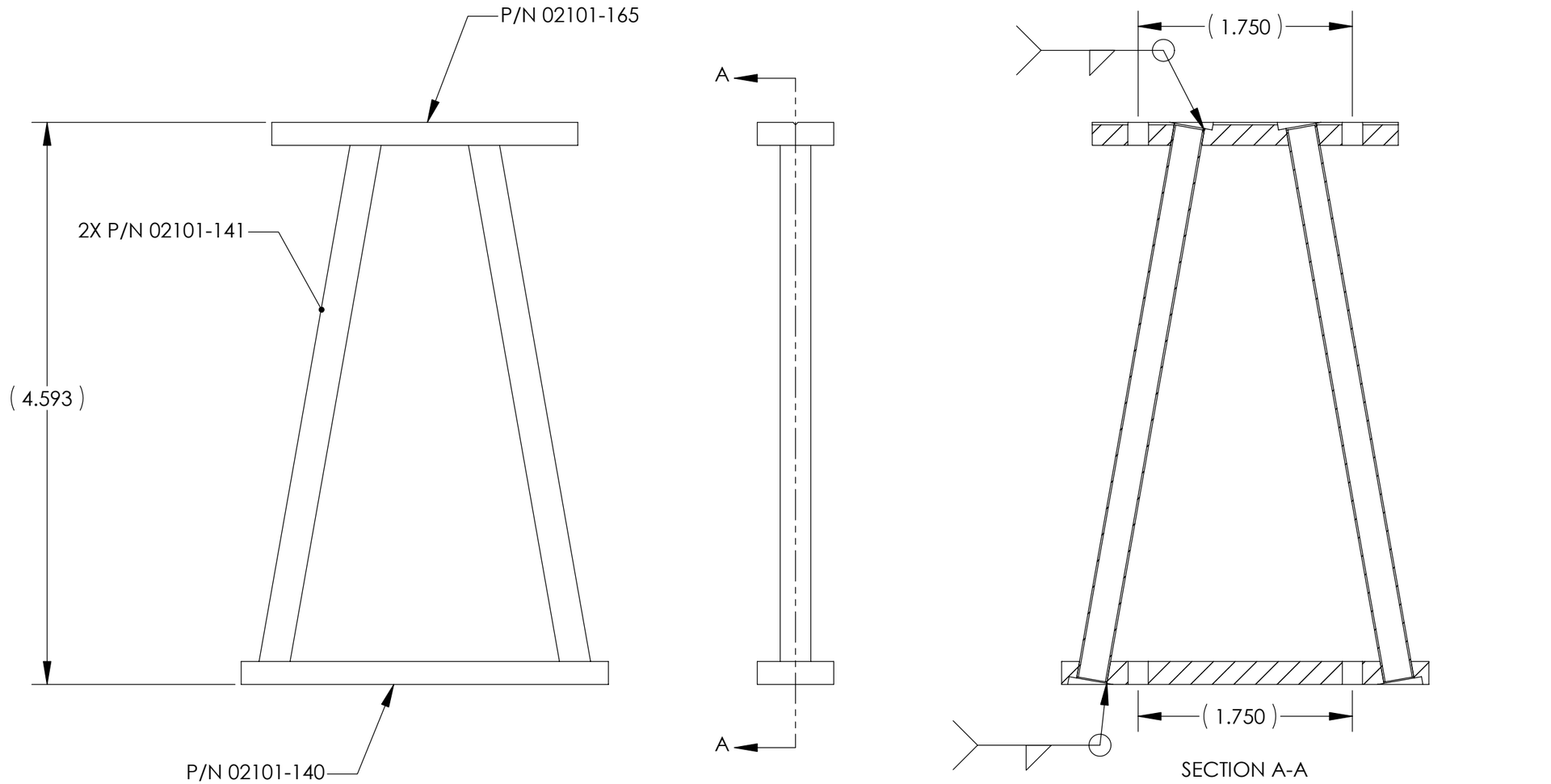
REVISIONS			
ZONE	REV	DESCRIPTION	DATE



UNLESS OTHERWISE SPECIFIED:					
DIMENSIONS ARE IN INCHES DECIMAL TOLERANCES: .X ±.030 .XX ±.015 .XXX ±.005	**High Precision Devices** 1668 Valtec Lane, Suite C, Boulder, Colorado 80301 Phone: (303) 447-2558 Fax: (303) 447-2548 Web Site: www.hpd-online.com				
ANGULAR TOL: ± 1° SURFACE ROUGHNESS 63	TITLE: **p02101-216 support assy, tubul**				
INTERNAL AND EXTERNAL SURFACE INTERSECTIONS SHALL BE UNIFORMLY FINISHED WITH CHAMFER .005/.010 X 45° OR RADIUS .005/.010. CHAMFER ALL THREADED HOLES 110% OF MAJOR DIAMETER X 45°	CONFIGURATION:				
MATERIAL:	SIZE	QTY PER ASSM:	SCALE: 1:1	SHEET 1 OF 1	REV
FINISH:	B	DATE: 5/20/2004	DRAWN BY: C. Danaher		A